

## Material - DIN 1.2833

## Standard Specification for Steel Castings for General Engineering Purposes

**Group - Ferrous Mild Steel Alloys** 

Sub Group - DIN 1.2833 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.950 - 1.050	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.150 - 0.250		
Manganese	Mn %	0.150 - 0.300		lizing or Hardoning and
Phosphorus	Р%	0.025 max.		с С
Sulphur	S %	0.025 max.		
Vanadium	V %	0.100 - 0.150		
Iron	Fe %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	-
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in BH</mark> N	213 max.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
BW2	BS	British	Casting	
BW3	BS	British	Casting	
BW4	BS	British	Casting	
SKS 43	JIS	Japan	Casting	
5145	SAE	USA	Casting	
5145	AISI	USA	Casting	
A 29 5145	ASTM	USA	Casting	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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## ONE STOP SOLUTION FOR METAL PARTS